

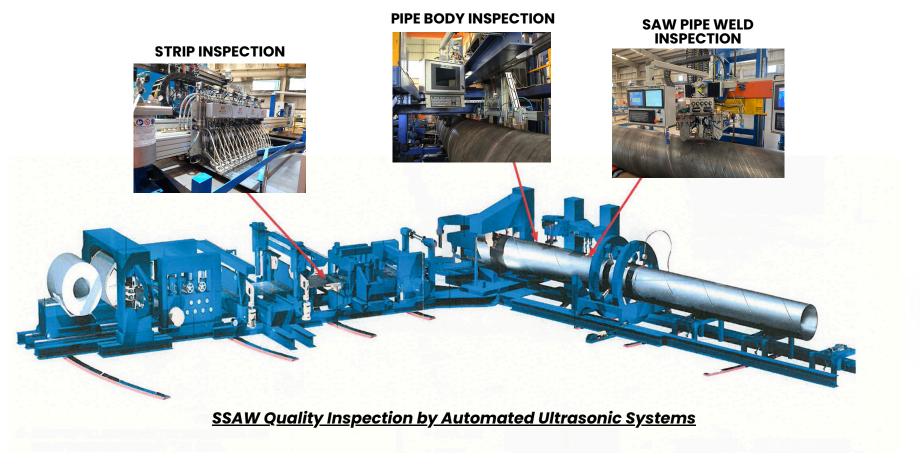
ULTRASONIC NON-DESTRUCTIVE TESTING SYSTEMS

World leader in Automated Ultrasonic Inspection Solutions



SPIRAL SUBMERGED ARC WELDING

Refers to a spiral welding process with added material



STRIP UT INSPECTION

SOFRATEST Ultrasonic systems performs Non-Destructif Testing (NDT) inspections on strips prior to their forming and welding into SSAW pipes.

STRIP INSPECTION FEATURES

- ✓ Detection of defects early in the manufacturing process
- ✓ 100% customizable system according to customer needs and products
- ✓ Inspection of the strip body and edges
- ✓ High inspection speed: adaptation to the customer's production line
- ✓ Robust and durable mechanic to work in harsh environment
- ✓ Multi-channels UT systems
- ✓ Off-line calibration table to perform dynamic calibration on a standard strip

APPLICATION PRINCIPLES

STRIP UT INSPECTION SYSTEM

OFFLINE CALIBRATION TABLE

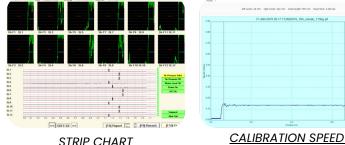
SOFRATEST SOFTWARE

Lamination defects

- Full traceability with the creation of
- Speed profiling software for calibration



Loss of coupling



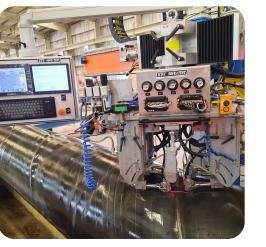
PROFILING SOFTWARE

ON-LINE WELD INSPECTION

On-line welded inspection unit allows to check the quality of the weld and body close to the welding station and detect potential defect early in the production process.

INSPECTION FEATURES

- ✓ Turnkey and robust system to work in harsh environment
- ✓ UT head designed according to pipe diameter and thickness
- ✓ Tailor-made probe shoes to adapt perfectly to different pipe curvature ✓ High inspection speed: adaptation to the customer's production line
- ✓ Off-line calibration to perform dynamic calibration on a standard pipe
- ✓ Laser tracking system to adjust the position of the UT head
- ✓ Phased array electronics can be integrated on SOFRATEST systems
- ✓ Partial and full pipe body inspection



SSAW ON-LINE WELD INSPECTION

SSAW ON-LINE WELD INSPECTION

SOFRATEST SOFTWARE

- Powerful & user-friendly UT software
- Inspection results displayed in real-time
- · Summary and full report, traceability of each defect or loss of coupling detected
- User-friendly interface for managing ongoing inspections and configuring precise parameters
- Comphensive and customized reports at the end of the inspection and after each calibration

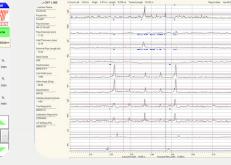
APPLICATION PRINCIPLES

Internal/External Lamination longitudinal and defects detection tranšverse defects in the HAZ and pipe body

Loss of coupling identification







INSPECTION REPORT **CREATION**

- Powerful & intuitive software
- Real-time displayed of inspection results
- User-friendly interface for managing ongoing inspections and configuring precise parameters
- complete and customizable inspection/calibration reports







OFF-LINE WELD INSPECTION

Off-line welded inspection unit allows to check the weld seam and/or the full body of SSAW tube outside of the production line.

INSPECTION FEATURES

- ✓ Turnkey and robust system to work in harsh environment
- ✓ UT head designed according to pipe diameter, thickness and length
- √ Tailor-made probe shoes to adapt perfectly to different pipe curvature
- √ 100% customizable system according to customer needs
- ✓ Pipe ends and pipe body inspection
- ✓ High speed inspection
- Dynamic calibration available with a standard pipe
- ✓ Laser tracking system to adjust the position of the UT head
- ✓ Several inspection head configurations available
- ✓ Phased array electronics can be integrated on SOFRATEST systems

APPLICATION PRINCIPLES



Internal/External longitudinal and transverse defects in the weld



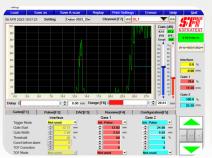
Lamination defects detection in the HAZ/pipe ends and pipe body

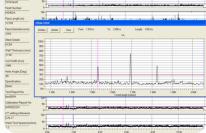


Loss of coupling identification

SOFRATEST SOFTWARE

- Powerful & user-friendly UT software
- Inspection results displayed in real-time
- Summary and full report, traceability of each defect or loss of coupling detected
- User-friendly interface for managing ongoing inspections and configuring precise parameters
- Comphensive and customized reports at the end of the inspection and after each calibration





INSPECTION RESULTS DISPLAYED
IN REAL-TIME

INSPECTION REPORT

<u>CREATION</u>

Since 1985, **SOFRATEST** has been one of the world leaders in designing and manufacturing automated ultrasonic inspection systems.

SOFRATEST develops its own heavy-duty systems specifically designed to operate under harsh conditions, offering reliable automation solutions and user-friendly software.

SOFRATEST's organizational structure enables the delivery of customized turnkey solutions to our customers.

SOFRATEST has been serving numerous markets, including aerospace, the steel industry, automotive, and nuclear sectors.

ABOUT SOF







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